

Material: UNI EN 1706 AC-46400

Standard Specification for Aluminium and Aluminium Alloys - Casting

Group: Non-Ferrous Aluminium Alloy

Sub Group: UNI EN 1706 Aluminium and Aluminium Alloys - Casting

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	0.800 - 1.300	As-Cast	
Iron	Fe %	0.800 max.		
Magnesium	Mg %	0.250 -0.650		
Manganese	Mn %	0.150 - 0.550		
Nickel	Ni %	0.200 max.		
Silicon	Si %	8.300 -9.700		
Lead	Pb %	0.100 max.		
Tin	Sn %	0.100 max.		
Titanium	Ti %	0.200 max.		
Zinc	Zn %	0.800 max.		
Other	Ot%	0.250 max.	Mechanical Properties	
Aluminium	Al %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Tensile Strength in Mpa	135 - 275
			Yield Strength in Mpa	90 - 235
			Elongation in %	1 - 2
			Reduction of Area in %	-
			Hardness in HB	60 - 105
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN AC-46400	DIN	Germany	Casting
EN AC-46400	BS	British	Casting
EN AC-46400	ASME	USA	Casting
Al Si9Cu1Mg	ISO	International	Casting
EN AC-46400	AFNOR NF	France	Casting
EN AC-46400	UNE	Spain	Casting
EN AC-46400	SFS	Finland	Casting

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